

**I. AMENDMENTS TO THE CLAIMS:**

This listing of claims below will replace all prior versions, and listings, of claims in the application:

**Listing of Claims**

1. (Currently amended): A process for producing an oral sustained release drug delivery system which is An extruded a pharmaceutical product for retention in the stomach, which process comprises extrusion of a mix of hydratable polymer and active ingredient using an extrusion mould designed to provide an extrudate with a rolled or prefolded configuration or an extrudate which is a hollow tube, and cutting the extrudate to give a plurality of rolled sheets, prefolded sheets or sealed tubes.

2-8. (Cancelled)

9. (New): A process according to claim 1, wherein the rolled or folded sheet can be hydrated to give a hydrated sheet of at least 8 mm by 8mm.

10. (New): A process according to claim 1, wherein the rolled or folded sheet can be hydrated to give a sheet that floats.

11. (New): A process according to claim 1, wherein the sealed tubes float on gastric juices.

12. (New): A process according to claim 1, wherein the rolled sheets, prefolded sheets or sealed tubes are filled into capsules.

13. (New): A process for producing an oral sustained release drug delivery system which is a pharmaceutical product for retention in the stomach, which process comprises extrusion of a hydratable polymer using an extrusion mould with an extrusion head designed to provide an extrudate which is a hollow tube, extruding from a second single screw extruder mounted on the

side of the extrusion head an active ingredient to loosely pack the tube with the active ingredient, and cutting the extrudate to give a plurality of sealed tubes containing active ingredient.

14. (New): A process according to claim 13, wherein the sealed tubes are filled into capsules.

15. (New): A process according to claim 9, wherein the rolled or folded sheet can be hydrated to give a sheet that floats.

16. (New): An extruded pharmaceutical product for retention in the stomach comprising an extrudate of a mix of hydratable polymer and active ingredient, the product prepared by the process comprising extruding of the mix of hydratable polymer and active ingredient using an extrusion mould designed to provide an extrudate with a rolled or prefolded configuration or an extrudate which is a hollow tube, and cutting the extrudate to give a plurality of rolled sheets, prefolded sheets or sealed tubes.